

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
Transmission Control Module (TCM)	P0601	Transmission Electro-Hydraulic Control Module Read Only Memory	Incorrect program/calibrations checksum	= TRUE Boolean			>= 5 Fail Counts	One Trip
					Ignition Voltage Low Ignition Voltage High	>= 9 Volts <= 18 Volts	Disable Conditions: MIL not Illuminated for DTC's: TCM: P0601 ECM: None	
Transmission Control Module (TCM)	P0602	Transmission Electro-Hydraulic Control Module Not Programmed	Non-Programmed TECHM Failure	= TRUE Boolean			Runs Continuously	One Trip
					Ignition Voltage Low Ignition Voltage High	>= 9 Volts <= 18 Volts	Disable Conditions: MIL not Illuminated for DTC's: TCM: P0602 ECM: None	
Transmission Control Module (TCM)	P0603	Transmission Electro-Hydraulic Control Module Long-Term Memory Reset	Non-volatile memory (static or dynamic) checksum failure at Powerup	= TRUE Boolean			Runs Continuously	One Trip
					Ignition Voltage Low Ignition Voltage High	>= 9 Volts <= 18 Volts	Disable Conditions: MIL not Illuminated for DTC's: TCM: P0603 ECM: None	
Transmission Control Module (TCM)	P0604	Transmission Electro-Hydraulic Control Module Random Access Memory	RAM Read/Write Failure (Single Word)	= TRUE Boolean			>= 5 Fail Counts = 16 Sample Counts	One Trip
					Ignition Voltage Low Ignition Voltage High	>= 9 Volts <= 18 Volts		

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					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0604 ECM: None		
Transmission Control Module (TCM)	P062F	Transmission Electro-Hydraulic Control Module Long Term Memory Performance	TCM Non-Volatile Memory bit Incorrect flag at Powerdown	= TRUE Boolean			Runs Continuously	One Trip
					Ignition Voltage Low Ignition Voltage High	>= 9 Volts <= 18 Volts	Disable Conditions: MIL not Illuminated for DTC's:	TCM: P062F ECM: None
Transmission Control Module (TCM)	P0634	Transmission Electro-Hydraulic Control Module Internal Temperature Too High	Fail Case 1 Substrate Temperature	>= 144 °C			>= 5 Fail Time (Sec)	One Trip
			Fail Case 2 Substrate Temperature	>= 50 °C			>= 2 Fail Time (Sec)	
			Ignition Voltage	>= 18 Volts				
			Note: either fail case can set the DTC					
					Ignition Voltage Low Ignition Voltage High Substrate Temp Low Substrate Temp High Substrate Temp Between Temp Range for Time	>= 9 Volts <= 31.99 Volts >= 0 °C <= 240 °C >= 0.25 Sec		
					P0634 Status is	≠ Test Failed This Key On or Fault Active		

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					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		
HWIO	P0658	Actuator Supply Voltage Circuit Low	The HWIO reports low voltage (Open or ground short) error flag	= TRUE Boolean			>= 3 Fail Counts out of 5 Sample Counts	One Trip
						P0658 Status is not = Key On or Fault Active High Side Driver 1 On = True Boolean	Test Failed This = Key On or Fault Active = True Boolean	
Transmission Control Module (TCM)	P0667	TCM Internal Temp (substrate) Sensor Circuit Range/Performance	If transmission oil temp to substrate temp Δ	> 21 in supporting °C documents				Two Trips
			If TCM substrate temp to power up temp Δ	> 22 in supporting °C documents				
			Both conditions above required to increment fail counter				>= 3000 Fail Counts (100ms loop) Out of 3750 Sample Counts (100ms loop)	
			Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.					

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			Non-continuous (intermittent) fail conditions will delay resetting fail counter until				>= 700 Pass Counts (100ms loop) Out of 875 Sample Counts (100ms loop)	
					Engine Torque Signal Valid Accelerator Position Signal Valid Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for Brake torque active	= TRUE Boolean = TRUE Boolean >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec = FALSE		
					Below describes the brake torque entry criteria Engine Torque Throttle Transmission Input Speed Vehicle Speed Transmission Range Transmission Range PTO Set Brake Torque Active TRUE if above conditions are met for	>= 90 N*m >= 30 Pct <= 200 RPM <= 8 Kph ≠ Park ≠ Neutral = Not Active >= 7 sec		
					Below describes the brake torque exit criteria Brake torque entry criteria Clutch hydraulic pressure	= Not Met ≠ Clutch Hydraulic Air Purge Event		

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					Clutch used to exit brake torque active The above clutch pressure is greater than this value for one loop Set Brake Torque Active FALSE if above conditions are met for P0667 Status is Disable MIL not Illuminated for DTC's: Conditions:	CeTFT D_e_C 3_Ratl Enbl = >= 600 kpa >= 20 Sec Test Failed This Key On or Fault Active TCM: ECM: P0658, P0101, P0668, P0102, P0669, P0103, P06AD, P0106, P06AE, P0107, P0716, P0108, P0712, P0171, P0713, P0172, P0717, P0174, P0722, P0175, P0723, P0201, P0962, P0202, P0963, P0203, P0966, P0204, P0967, P0205, P0970, P0206, P0971, P0207, P215C, P0208, P2720, P0300, P2721, P0301, P2729, P0302, P2730, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		

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Transmission Control Module (TCM)	P0668	TCM internal temperature (substrate) thermistor failed at a low voltage	Type of Sensor Used = CeTFTI_e_VoltageInverseProp					Two Trips
			If TCM Substrate Temperature Sensor = Direct Proportional and Temp If TCM Substrate Temperature Sensor = Indirect Proportional and Temp Either condition above will satisfy the fail conditions	<= 254 °C >= 254 °C			>= 60 Fail Timer (Sec)	
					Ignition Voltage Low >= 9 Volts Ignition Voltage High <= 31.99 Volts Engine Speed Low >= 500 RPM Engine Speed High <= 7500 RPM Engine Speed is within the allowable limits for P0668 Status is ≠ Key On or Fault Active			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Transmission Control Module (TCM)	P0669	TCM internal temperature (substrate) thermistor failed at a high voltage	Type of Sensor Used = CeTFTI_e_VoltageInverseProp					Two Trips
			If TCM Substrate Temperature Sensor = Direct Proportional and Temp If TCM Substrate Temperature Sensor = Indirect Proportional and Temp	>= -254 °C <= -254 °C				

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			Either condition above will satisfy the fail conditions				>= 60 Fail Timer (Sec)	
					TOSS Speed Toss Speed greater than above cal for TCC Slip TCC Slip greater than above cal for Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for	>= 0 RPM >= 0 Sec >= 0 RPM >= 0 Sec >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	Test Failed This Key On or Fault Active TCM: P0716, P0717, P0722, P0723 ECM: None		
Transmission Control Module (TCM)	P06AC	TCM Power-up Temp Sensor Circuit Range/Performance	If TCM power-up temp to substrate temp Δ If transmission oil temp to power up temp Δ	> 22 in supporting °C documents > 20 in supporting °C documents				Two Trips
			Both conditions above required to increment fail counter				>= 3000 Fail Counts (100ms loop)	

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			Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.				Out of 3750 Sample Counts (100ms loop)	
			Non-continuous (intermittent) fail conditions will delay resetting fail counter until				>= 700 Pass Counts (100ms loop) Out of 875 Sample Counts (100ms loop)	
					Engine Torque Signal Valid Accelerator Position Signal Valid Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for Brake torque active	= TRUE Boolean = TRUE Boolean >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec = FALSE		
					Below describes the brake torque entry criteria Engine Torque Throttle Transmission Input Speed Vehicle Speed Transmission Range Transmission Range PTO Set Brake Torque Active TRUE if above conditions are met for	>= 90 N*m >= 30 Pct <= 200 RPM <= 8 Kph ≠ Park ≠ Neutral = Not Active >= 7 sec		
					Below describes the brake torque exit criteria Brake torque entry criteria	= Not Met		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Clutch hydraulic pressure	≠ Clutch Hydraulic Air Purge Event		
					Clutch used to exit brake torque active	= CeTFT D_e_C 3_Ratl Enbl		
					The above clutch pressure is greater than this value for one loop	>= 600 kpa		
					Set Brake Torque Active FALSE if above conditions are met for	>= 20 Sec		
					P06AC Status is	≠ Test Failed This Key On or Fault Active ECM:		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0658, P0668, P0669, P06AD, P06AE, P0716, P0712, P0713, P0717, P0722, P0723, P0962, P0963, P0966, P0967, P0970, P0971, P215C, P2720, P2721, P2729, P2730, P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305,		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.		
						P0306, P0307, P0308, P0401, P042E				
Transmission Control Module (TCM)	P06AD	TCM power-up thermistor circuit voltage low	Power Up Temp	<= -254 °C			>= 60	Fail Time (Sec)	Two Trips	
						Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 500 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Toss Speed >= 0 RPM Toss Fail Timer >= 0 Sec TCC slip >= 0 RPM TCC Fail Timer >= 0 Sec P06AD Status is ≠ Key On or Fault Active Test Failed This				
Transmission Control Module (TCM)	P06AE	TCM power-up thermistor circuit voltage high	Power Up Temp	>= 254 °C				>= 60	Fail Time (Sec)	Two Trips
						Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 500 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec				

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					P06AE Status is	Test Failed This Key On or Fault Active ≠		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: None ECM: None		
Transmission Fluid Temperature Sensor (TFT)	P0711	Trans Fluid Temp Sensor Circuit Range/Performance	If transmission oil temp to substrate temp Δ	Refer to Table > 21 in supporting °C documents				Two Trips
			If transmission oil temp to power up temp Δ	Refer to Table > 20 in supporting °C documents				
			Both conditions above required to increment fail counter				>= 3000 Fail Counts (100ms loop)	
			Note: table reference temp = to the median temp of trans oil temp, substrate temp and power up temp.				Out of 3750 Sample Counts (100ms loop)	
			Non-continuous (intermittent) fail conditions will delay resetting fail counter until				>= 700 Pass Counts (100ms loop)	
							Out of 875 Sample Counts (100ms loop)	
					Engine Torque Signal Valid	= TRUE Boolean		

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					Accelerator Position Signal Valid	= TRUE Boolean		
					Ignition Voltage Lo	>= 9 Volts		
					Ignition Voltage Hi	<= 31.99 Volts		
					Engine Speed Lo	>= 500 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					Brake torque active	= FALSE		
					Below describes the brake torque entry criteria			
					Engine Torque	>= 90 N*m		
					Throttle	>= 30 Pct		
					Transmission Input Speed	<= 200 RPM		
					Vehicle Speed	<= 8 Kph		
					Transmission Range	≠ Park		
					Transmission Range	≠ Neutral		
					PTO	= Not Active		
					Set Brake Torque Active TRUE if above conditions are met for	>= 7 sec		
					Below describes the brake torque exit criteria			
					Brake torque entry criteria	= Not Met		
					Clutch hydraulic pressure	≠ Clutch Hydraulic Air Purge Event		
					Clutch used to exit brake torque active	= CeTFT D_e_C 3_Ratl Enbl		
					The above clutch pressure is greater than this value for one loop	>= 600 kpa		
					Set Brake Torque Active FALSE if above conditions are met for	>= 20 Sec		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					P0711 Status is Disable Conditions:	Test Failed This Key On or Fault Active ≠ TCM: ECM: P0658, P0101, P0668, P0102, P0669, P0103, P06AD, P0106, P06AE, P0107, P0716, P0108, P0712, P0171, P0713, P0172, P0717, P0174, P0722, P0175, P0723, P0201, P0962, P0202, P0963, P0203, P0966, P0204, P0967, P0205, P0970, P0206, P0971, P0207, P215C, P0208, P2720, P0300, P2721, P0301, P2729, P0302, P2730, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Transmission Fluid Temperature Sensor (TFT)	P0712	Transmission fluid temperature thermistor failed at a low voltage	Type of Sensor Used = If Transmission Fluid Temperature Sensor = Direct Proportional and Temp If Transmission Fluid Temperature Sensor = Indirect Proportional and Temp	= CeTFTI_e_VoltageInverseProp ≤ 254 °C ≥ 254 °C				Two Trips

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			Either condition above will satisfy the fail conditions				>= 60 Fail Time (Sec)	
					TOSS TOSS above thresh for TCC slip TCC slip above thresh for Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for	>= 0 RPM >= 0 Sec >= 0 RPM >= 0 Sec >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	P0712 Status is ≠ Key On or Fault Active TCM: P0716, P0717, P0722, P0723 ECM: None		
Transmission Fluid Temperature Sensor (TFT)	P0713	Transmission fluid temperature thermistor failed at a high voltage	Type of Sensor Used = If Transmission Fluid Temperature Sensor = Direct Proportional and Temp If Transmission Fluid Temperature Sensor = Indirect Proportional and Temp	= CeTFTI_e_VoltageInverseProp >= -254 °C <= -254 °C				Two Trips
			Either condition above will satisfy the fail conditions				>= 60 Fail Time (Sec)	
					Ignition Voltage Lo	>= 9 Volts		

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					Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for P0713 Status is	<= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec Test Failed This ≠ Key On or Fault Active		
					Disable Conditions:	MIL not Illuminated for DTC's: TCM: P0713, P0716, P0717, P0722, P0723 ECM: None		
Transmission Input Speed Sensor (TISS)	P0716	Input Speed Sensor Performance	Transmission Input Speed Sensor Drops	>= 1350 RPM			>= 0.8 Fail Time (Sec)	One Trip
					Engine Torque is Engine Torque is Engine Speed Engine Speed Engine Speed is within the allowable limits for Vehicle Speed is Throttle Position is ----- Transmission Input Speed is The previous requirement has been satisfied for ----- The change (loop to loop) in transmission input speed is The previous requirement has been satisfied for	>= 0 N*m <= 8191.9 N*m >= 500 RPM <= 7500 RPM >= 5 Sec >= 10 Kph >= 0 Pct >= 0 RPM >= 0 Sec < 8191 RPM/Loop >= 0 Sec		

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					Throttle Position Signal Valid Engine Torque Signal Valid Ignition Voltage Ignition Voltage P0716 Status is not	= TRUE Boolean = TRUE Boolean >= 9 Volts <= 31.99 Volts Test Failed This = Key On or Fault Active				
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0717, P0752, P0973, P0974 ECM: P0101, P0102, P0103, P0121, P0122, P0123				
Transmission Input Speed Sensor (TISS)	P0717	Input Speed Sensor Circuit Low Voltage	<u>Fail Case 1</u>	Transmission Input Speed is	< 50 RPM		>= 4.5	Fail Time (Sec)	One Trip	
			<u>Fail Case 2</u>	When P0722 DTC Status equal to Test Failed and Transmission Input Speed is	< 1000 RPM	Controller uses a single power supply for the speed sensors	= TRUE	Boolean		
						Engine Torque is Engine Torque is Vehicle Speed Engine Torque Signal Valid Ignition Voltage Ignition Voltage Engine Speed Engine Speed Engine Speed is within the allowable limits for P0717 Status is not	>= 50 N*m <= 8191.9 N*m >= 16 Kph = TRUE Boolean >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec = Key On or Fault Active			

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					Disable Conditions: MIL not illuminated for DTC's:	TCM: P0722, P0723 ECM: P0101, P0102, P0103		
Transmission Output Speed Sensor (TOSS)	P0722	Output Speed Sensor Circuit Low Voltage	Transmission Output Speed Sensor Raw Speed	<= 35 RPM	P0722 Status is not Transmission Input Speed Check Engine Torque Check Throttle Position Transmission Fluid Temperature Disable this DTC if the PTO is active Engine Torque Signal Valid Throttle Position Signal Valid Ignition Voltage is Ignition Voltage is Engine Speed is Engine Speed is Engine Speed is within the allowable limits for	Test Failed This Key On or Fault Active = TRUE Boolean TRUE Boolean >= 8.0002 Pct >= -40 °C = 1 Boolean = TRUE Boolean = TRUE Boolean >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec	>= 4.5 Fail Time (Sec)	One Trip
					Enable_Flags Defined Below The Engine Torque Check is TRUE, if either of the two following conditions are TRUE Engine Torque Condition 1 Shift Status is not OR	= comple te		

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					Transmission Range is = Park or Neutral Engine Torque is >= 8191.8 N*m Engine Torque is <= 8191.8 N*m Engine Torque Condition 2 Engine Torque is >= 30 N*m Engine Torque is <= 8191.8 N*m -----			
					The Transmission Input Speed (TIS) Check is TRUE, if either of the two following conditions are TRUE TIS Check Condition 1 Transmission Input Speed is >= 1000 RPM Transmission Input Speed is <= 8191.9 RPM TIS Check Condition 2 Engine Speed without the brake applied is >= 3200 RPM Engine Speed with the brake applied is >= 3200 RPM Engine Speed is <= 8191.9 RPM Controller uses a single power supply for the speed sensors = TRUE Boolean Powertrain Brake Pedal is Valid = TRUE Boolean			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0723 ECM: P0101, P0102, P0103, P0121, P0122, P0123		
Transmission Output Speed Sensor (TOSS)	P0723	Output Speed Sensor Circuit Intermittent	Raw Output Speed	>= 105 RPM			>= 0 Enable Time (Sec)	One Trip

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			Output Speed Delta	<= 8192 RPM			>= 0 Enable Time (Sec)	
			Output Speed Drop	> 650 RPM			>= 1.5 Recover Fail Time (Sec)	
					----- Range_Disable OR ----- Neutral_Range_Enable And Neutral_Speed_Enable are TRUE concurrently -----	= FALSE Boolean = TRUE Boolean = TRUE Boolean		
					Transmission_Range_Enable Transmission_Input_Speed_Enable No Change in Transfer Case Range (High <-> Low) for Engine Torque Signal Valid Throttle Position Signal Valid P0723 Status is not Disable this DTC if the PTO is active Ignition Voltage is Ignition Voltage is Engine Speed is Engine Speed is Engine Speed is within the allowable limits for Enable_Flags Defined Below	= TRUE Boolean = TRUE Boolean >= 5 Seconds = TRUE Boolean = TRUE Boolean = Key On or Fault Active = 1 Boolean >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec		

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					Transmission_Input_Speed_Enable is TRUE when either TIS Condition 1 or TIS Condition 2 is TRUE: TIS Condition 1 is TRUE when both of the following conditions are satisfied for Input Speed Delta <= 4095 RPM Raw Input Speed >= 500 RPM TIS Condition 2 is TRUE when ALL of the next three conditions are satisfied Input Speed = 0 RPM A Single Power Supply is used for all speed sensors = TRUE Boolean Powertrain Brake Pedal Applied is = FALSE Boolean -----	>= 0 Enable Time (Sec) <= 4095 RPM >= 500 RPM = 0 RPM = TRUE Boolean = FALSE Boolean		
					Neutral_Range_Enable is TRUE when any of the next 3 conditions are TRUE Transmission Range is = Neutral ENUM Reverse/Neutral Transmission Range is = Transitional ENUM Neutral/Drive Transmission Range is = Transitional ENUM -----	= Neutral ENUM Reverse/Neutral = Transitional ENUM Neutral/Drive = Transitional ENUM		
					Range_Disable is TRUE when any of the next three conditions are TRUE Transmission Range is = Park ENUM Park/R Reverse Transmission Range is = Transitional ENUM -----	= Park ENUM Park/R Reverse = Transitional ENUM		

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					Input Clutch is not	= ON (Fully Applied)		
					Neutral_Speed_Enable is TRUE when All of the next three conditions are satisfied for Transmission Output Speed And the acceleration of the Transmission Output Speed is And the acceleration of the Transmission Output Speed is	> 1 Seconds > 100 RPM < 500 RPM/Loop Rate > 0 RPM/Loop Rate		
					Transmission_Range_Enable is TRUE when one of the next four conditions is TRUE Transmission Range is Transmission Range is Transmission Range is Range Change Delay Timer	= Neutral Reverse/Neutral = Transitional Neutral/Drive = Transitional >= 5 Sec		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0973, P0974, P0976, P0977 ECM: P0101, P0102, P0103, P0121, P0122, P0123		
Torque Converter Clutch (TCC)	P0741	TCC System Stuck OFF	TCC Pressure	>= 340 Kpa			>= 2 Enable Time (Sec)	Two Trips

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			Either Condition (A) or (B) Must be Met (A) TCC Slip Error @ TCC On Mode (B) TCC Slip @ Lock On Mode If Above Conditions Have been Met, and Fail Timer Expired, Increment Fail Counter	Refer to Table 1 in Supporting Documents >= RPM >= 130 RPM			>= 2.5 Fail Time (Sec) >= 2.5 Fail Time (Sec) >= 9 TCC Stuck Off Fail Counter	
					Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Engine Torque Lo >= 50 N*m Engine Torque Hi <= 1492 N*m Throttle Position Lo >= 8.0002 Pct Throttle Position Hi <= 99.998 Pct 2nd Gear Ratio Lo >= 2.7528 Ratio 2nd Gear Ratio High <= 3.1672 Ratio 3rd Gear Ratio Lo >= 1.7762 Ratio 3rd Gear Ratio High <= 2.0437 Ratio 4th Gear Ratio Lo >= 1.3485 Ratio 4th Gear Ratio High <= 1.5515 Ratio 5th Gear Ratio Lo >= 0.9301 Ratio 5th Gear Ratio Hi <= 1.0699 Ratio 6th Gear Ratio Lo >= 0.6975 Ratio 6th Gear Ratio High <= 0.8025 Ratio Transmission Fluid Temperature Lo >= 20 °C Transmission Fluid Temperature Hi <= 130 °C TCC Command Lock ON or ON mode = TRUE Boolean PTO Not Active = TRUE Boolean			

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					Engine Torque Signal Valid = TRUE Boolean Throttle Position Signal Valid = TRUE Boolean Dynamic Mode = FALSE Boolean Test Failed This P0741 Status is ≠ Key On or Fault Active Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P0742, P2763, P2764 ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Torque Converter Clutch (TCC)	P0742	TCC System Stuck ON	TCC Slip Speed >= -20 RPM TCC Slip Speed <= 30 RPM If Above Conditions Have been Met, and Fail Timer Expired, Increment Fail Counter		Run TCC Stuck On Test Enable Criteria:		>= 2 Fail Time (Sec) >= 7 Fail Counter	One Trip
					Gear Ratio <= 3.1672 Ratio Gear Ratio >= 0.6975 Ratio Engine Speed Hi <= 6500 RPM Engine Speed Lo >= 500 RPM Vehicle Speed Hi <= 511 KPH			

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					Vehicle Speed Lo	>= 16 KPH		
					Stuck On During Upshift Enabled	= 0 Boolean		
					If Stuck On During Upshift is enabled (See Above), Engine Torque Must be	>= 55 Nm		
					Down Shift In Progress	= FALSE Boolean		
					Current Gear	≠ 1st Gear Boolean		
						Locked		
					Engine Torque Hi	<= 1492 Nm		
					Engine Torque Lo	>= 80 Nm		
					Current Range	≠ Neutral Range		
					Current Range	≠ Reverse Range		
					Transmission Sump Temperature	<= 130 °C		
					Transmission Sump Temperature	>= 20 °C		
					Throttle Position Hyst High	>= 20 Pct		
					Throttle Position Hyst Low	<= 2.9999 Pct		
					PTO Active	= FALSE Boolean		
					Disable if in D1 and value true	= 0 Boolean		
					Disable if in D2 and value true	= 0 Boolean		
					Disable if in D3 and value true	= 0 Boolean		
					Disable if in D4 and value true	= 0 Boolean		
					Disable if in D5 and value true	= 0 Boolean		
					Disable if in MUMD and value true	= 0 Boolean		
					Disable if in TUTD and value true	= 0 Boolean		
					4 Wheel Drive Active	= FALSE Boolean		
					Hydraulic Clutch Air Purge Active	= FALSE Boolean		
					Ignore Air Purge if value = true	= 0 Boolean		
					TCC Mode	= OFF		
					Common Enables:			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.	
					Ignition Voltage >= 9 V Ignition Voltage <= 31.99 V Vehicle Speed <= 511 KPH Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Engine Torque Signal Valid = TRUE Boolean Throttle Position Signal Valid = TRUE Boolean P0742 Status is ≠ Key On or Fault Active	Test Failed This Key On or Fault Active TCM: P0716, P0717, P0722, P0723, P0741, P2763, P2764 ECM: P0205, P0101, P0206, P0102, P0207, P0103, P0208, P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E	Disable Conditions: MIL not Illuminated for DTC's:		
Mode 2 Multiplex Valve	P0751	Shift Solenoid Valve A Stuck Off	Commanded Gear Slip >= 200 RPM Commanded Gear = 1st Lock rpm Gear Ratio <= 1.529052734 Gear Ratio >= 1.328979492 If the above parameters are true				>= 0.3 Fail Tmr = 5 Fail Counts ≠ 0 Neutral Timer (Sec)	Two Trips	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
							Fail Timer (Sec) >= 0.3 >= 8 Counts	
					Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for Transmission Fluid Temperature Shift is Complete TPS OR Output Speed Throttle Position Signal Valid from ECM Engine Torque Signal Valid from ECM, High side driver is enabled High-Side Driver is Enabled Input Speed Sensor fault Output Speed Sensor fault Default Gear Option is not present	>= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec >= 0 °C >= 0.5005 % >= 0 RPM = TRUE Boolean = TRUE Boolean = TRUE Boolean = FALSE Boolean = FALSE Boolean = TRUE		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, ECM: P0205, P0717, P0101, P0206, P0722, P0102, P0207, P0723, P0103, P0208, P182E P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
Mode 2 Multiplex Valve	P0752	Shift Solenoid Valve A Stuck On	Gear Box Slip	>= 200 Rpm				One Trip
			Commanded Gear = 3rd Gear					
			Commanded Gear has Achieved 1st Locked OR 1st Free-Wheel OR 2nd with Mode 2 Sol. Commanded On	= TRUE Boolean				
			C456/CBR1 Pressure Switch	= Pressurized Boolean				
			C456/CBR1 Pressure Switch Fault	= FALSE Boolean				
			If the above parameters are true					
					Ignition Voltage Lo	>= 9 Volts		
					Ignition Voltage Hi	<= 31.99 Volts		
					Engine Speed Lo	>= 500 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					High-Side Driver is Enabled	= TRUE Boolean		
					Throttle Position Signal Valid from ECM	= TRUE Boolean		
					Output Speed	>= 0 RPM		
					OR			
					TPS	>= 0.5005 %		
					Shift is Complete			
					Transmission Fluid Temperature	>= 0 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		
							Please Refer to Table 16 in Supporting Documents	Neutral Timer (Sec)
							>= 5 Counts	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Default Gear Option is not present Disable Conditions:	= TRUE TCM: ECM: P0205, P0716, P0101, P0206, P0717, P0102, P0207, P0722, P0103, P0208, P0723, P0106, P0300, P182E P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		
Variable Bleed Solenoid (VBS)	P0776	Pressure Control (PC) Solenoid B Stuck Off [C35R]	Fail Case 1 Case: Steady State 3rd Gear Commanded Gear = 3rd Gear Gearbox Slip >= 200 Rpm Intrusive Test: Command 4th Gear If attained Gear=4th gear for Time >= Table Based Time Please Refer to Table 3 in supporting documents If the above conditions are true, Increment 3rd gear fail counter and C35R Fail counter				Please Refer to Table 5 in Supporting Documents Neutral Timer (Sec) >= 2 3rd Gear Fail Counts or 3-5R Clutch Fail Counts >= 14	One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			<p><u>Fail Case 2</u> Case: Steady State 5th Gear Commanded Gear = 5th Gear</p> <p>Gearbox Slip >= 200 Rpm</p> <p>Intrusive Test: Command 6th Gear</p> <p>If attained Gear=6th gear Time >= Table Based Time Please Refer to Table 3 in supporting documents Enable Time (Sec)</p> <p>If the above conditions are true, Increment 5th gear fail counter</p> <p>and C35R Fail counter</p>				<p>Please Refer to Table 5 in Supporting Documents Neutral Timer (Sec)</p> <p>>= 3 5th Gear Fail Counts or 3-5R Clutch Fail Counts</p> <p>>= 14</p>	
					<p>PRNDL State defaulted = FALSE Boolean</p> <p>inhibit RVT = FALSE Boolean</p> <p>IMS fault pending indication = FALSE Boolean</p> <p>TPS validity flag = TRUE Boolean</p> <p>Hydraulic System Pressurized = TRUE Boolean</p> <p>Minimum output speed for RVT >= 0 RPM</p> <p>A OR B</p> <p>(A) Output speed enable >= 650 RPM</p> <p>(B) Accelerator Pedal enable >= 0.5005 Pct</p> <p>Common Enable Criteria</p> <p>Ignition Voltage Lo >= 9 Volts</p> <p>Ignition Voltage Hi <= 31.99 Volts</p> <p>Engine Speed Lo >= 500 RPM</p>			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Engine Speed Hi Engine Speed is within the allowable limits for Throttle Position Signal valid HSD Enabled Transmission Fluid Temperature Input Speed Sensor fault Output Speed Sensor fault Default Gear Option is not present	<= 7500 RPM >= 5 Sec = TRUE Boolean = TRUE Boolean >= 0 °C = FALSE Boolean = FALSE Boolean = TRUE		
					Disable Conditions:	MIL not Illuminated for DTC's: TCM: ECM: P0205, P0716, P0101, P0206, P0717, P0102, P0207, P0722, P0103, P0208, P0723, P0106, P0300, P182E P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		
Variable Bleed Solenoid (VBS)	P0777	Pressure Control (PC) Solenoid B Stuck On [C35R] (Steady State)	Fail Case 1 Case: Steady State 1st Attained Gear slip If the Above is True for Time Intrusive test: (CBR1 clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	>= 200 RPM Table Based Time Please Refer to Table 4 in supporting documents >= Enable Time (Sec) <= 2.007324219 >= 1.744628906				One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
							>= 1 Fail Timer (Sec) >= 2 Fail Count in 1st Gear or >= 3 Total Fail Counts	
			Fail Case 2 Case: Steady State 2nd gear	Table Based value Please Refer to Table 17 in supporting documents Max Delta Output Speed Hysteresis >= rpm/sec Table Based value Please Refer to Table 18 in supporting documents Min Delta Output Speed Hysteresis >= rpm/sec Table Based Time Please Refer to Table 19 in supporting documents If the Above is True for Time >= Sec Intrusive test: (CB26 clutch exhausted) Gear Ratio <= 2.007324219 Gear Ratio >= 1.744628906 If the above parameters are true			>= 1 Fail Timer (Sec) >= 2 Fail Count in 2nd Gear	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
							or Total Fail Counts >= 3	
			<p><u>Fail Case 3</u> Case: Steady State 4th gear</p> <p>Max Delta Output Speed Hysteresis</p> <p>Min Delta Output Speed Hysteresis</p> <p>If the Above is True for Time</p> <p>Intrusive test: (C1234 clutch exhausted)</p> <p>Gear Ratio</p> <p>Gear Ratio</p> <p>If the above parameters are true</p>	<p>Table Based value Please Refer to Table 17 in supporting documents</p> <p>rpm/sec</p> <p>Table Based value Please Refer to Table 18 in supporting documents</p> <p>rpm/sec</p> <p>Table Based Time Please Refer to Table 19 in supporting documents</p> <p>Sec</p> <p><= 1.069946289</p> <p>>= 0.930053711</p>			<p>= 1 Fail Timer (Sec)</p> <p>= 2 Fail Count in 4th Gear</p> <p>or</p> <p>= 3 Total Fail Counts</p>	
			<p><u>Fail Case 4</u> Case: Steady State 6th gear</p>					

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Max Delta Output Speed Hysteresis	>=	Table Based value Please Refer to Table 17 in supporting documents rpm/sec			
			Min Delta Output Speed Hysteresis	>=	Table Based value Please Refer to Table 18 in supporting documents rpm/sec			
			If the Above is True for Time	>=	Table Based Time Please Refer to Table 19 in supporting documents Sec			
			Intrusive test: (CB26 clutch exhausted)					
			Gear Ratio	<=	1.069946289		>= 1	Fail Timer (Sec)
			Gear Ratio	>=	0.930053711		>= 2	counts
			If the above parameters are true				>= 1	Fail Timer (Sec)
							>= 2	Fail Count in 6th Gear or
							>= 3	Total Fail Counts
						PRNDL State defaulted = FALSE Boolean		
						inhibit RVT = FALSE Boolean		
						IMS fault pending indication = FALSE Boolean		
						output speed >= 0 RPM		
						TPS validity flag = TRUE Boolean		
						HSD Enabled = TRUE Boolean		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Hydraulic_System_Pressurized = TRUE Boolean Minimum output speed for RVT >= 0 Nm A OR B (A) Output speed enable >= 650 Nm (B) Accelerator Pedal enable >= 0.5005 Nm Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 500 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec if Attained Gear=1st FW Accelerator Pedal enable >= 8.0002 Pct if Attained Gear=1st FW Engine Torque Enable >= 50 Nm if Attained Gear=1st FW Engine Torque Enable <= 1492 Nm Transmission Fluid Temperature >= 0 °C Input Speed Sensor fault = FALSE Boolean Output Speed Sensor fault = FALSE Boolean Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0205, P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P0777	Pressure Control (PC) Solenoid B StuckOn [C35R] (Dynamic)	Primary Offgoing Clutch is exhausted (See Table 12 in Supporting Documents for Exhaust Delay Timers)	= TRUE Boolean				One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Primary Oncoming Clutch Pressure Command Status = Maximum pressurized					
			Primary Offgoing Clutch Pressure Command Status = Clutch exhaust command					
			Range Shift Status ≠ Initial Clutch Control					
			Attained Gear Slip ≤ 40 RPM					
			If the above conditions are true run appropriate Fail 1 Timers Below:					
			fail timer 1 (3-1 shifting with Closed Throttle) ≥ 0.900390625	Fail Time (Sec)				
			fail timer 1 (3-2 shifting with Throttle) ≥ 0.700195313	Fail Time (Sec)				
			fail timer 1 (3-2 shifting with Closed Throttle) ≥ 0.900390625	Fail Time (Sec)				
			fail timer 1 (3-4 shifting with Throttle) ≥ 0.700195313	Fail Time (Sec)				
			fail timer 1 (3-4shifting with Closed Throttle) ≥ 0.900390625	Fail Time (Sec)				
			fail timer 1 (3-5 shifting with Throttle) ≥ 0.700195313	Fail Time (Sec)				
			fail timer 1 (3-5 shifting with Closed Throttle) ≥ 0.900390625	Fail Time (Sec)				
			fail timer 1 (5-3 shifting with Throttle) ≥ 0.700195313	Fail Time (Sec)				
			fail timer 1 (5-3 shifting with Closed Throttle) ≥ 0.900390625	Fail Time (Sec)				
			fail timer 1 (5-4 shifting with Throttle) ≥ 0.700195313	Fail Time (Sec)				
			fail timer 1 (5-4 shifting with Closed Throttle) ≥ 0.900390625	Fail Time (Sec)				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			fail timer 1 (5-6 shifting with Throttle)	>= 0.700195313 Fail Time (Sec)				
			fail timer 1 (5-6 shifting with Closed Throttle)	>= 0.900390625 Fail Time (Sec)				
			If Attained Gear Slip is Less than Above Call Increment Fail Timers				Total Fail Time = (Fail 1 + Fail 2) See Enable Timers for Fail >= Timer sec 1, and Reference Supporting Table 15 for Fail Timer 2	
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter					
			3rd gear fail counter				>= 3 3rd gear fail counts	
			5th gear fail counter				>= 3 5th gear fail counts	
			Total fail counter				>= 5 total fail counts	
					Trans oil temperature	> 0 °C		
					Input Speed Sensor fault	= FALSE Boolean		
					Output Speed Sensor fault	= FALSE Boolean		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Command / Attained Gear ≠ 1st Boolean High Side Driver ON = TRUE Boolean output speed limit for TUT ≥ 200 RPM input speed limit for TUT ≥ 200 RPM TUT Enable temperature ≥ 0 °C PRNDL state defaulted = FALSE Boolean IMS Fault Pending = FALSE Boolean Service Fast Learn Mode = FALSE Boolean HSD Enabled = TRUE Boolean Default Gear Option is not present = TRUE	Disable Conditions: MIL not Illuminated for DTC's: TCM: ECM: P0205, P0716, P0101, P0206, P0717, P0102, P0207, P0722, P0103, P0208, P0723, P0106, P0300, P182E, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		
Variable Bleed Solenoid (VBS)	P0796	Pressure Control (PC) Solenoid C Stuck Off [C456] (Steady State)	Fail Case 1 Case: Steady State 4th Gear Gear slip Intrusive test: commanded 5th gear If attained Gear #5th for time	≥ 200 RPM ≥ Enable Time (Sec) Refer to Table 3 in supporting documents			Please See Table 5 For Neutral Timer (Sec) Cal	One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			if the above conditions have been met					
			Increment 4th Gear Fail Counter				>= 2	4th Gear Fail Count
			and C456 Fail Counters				>= 14	C456 Fail Counts
			<u>Fail Case 2</u> Case: Steady State 5th Gear					
			Gear slip	>= 200 RPM				Please See Table 5 Neutral For Timer (Sec) Neutral Time Cal
			Intrusive test: commanded 6th gear					
			If attained Gear ≠ 6th for time	>= Table Based Time Please Refer to Table 3 in supporting documents	Enable Time (Sec)			
			if the above conditions have been met					
			Increment 5th Gear Fail Counter				>= 2	5th Gear Fail Count
			and C456 Fail Counters				>= 14	C456 Fail Counts
			<u>Fail Case 3</u> Case: Steady State 6th Gear					
			Gear slip	>= 200 RPM				Please See Table 5 Neutral For Timer (Sec) Neutral Time Cal
			Intrusive test: commanded 5th gear					

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			<p>If attained Gear ≠ 5th for time</p> <p>if the above conditions have been met</p> <p>Increment 6th Gear Fail Counter and C456 Fail Counter</p> <p>and C456 Fail Counter</p>	<p>Table Based Time Please Refer to Table 3 in supporting documents</p> <p>Enable Time (Sec)</p>			<p>6th Gear Fail Count OR C456 Fail Counts</p> <p>>= 2</p> <p>>= 14</p>	
					<p>PRNDL State defaulted = FALSE Boolean</p> <p>inhibit RVT = FALSE Boolean</p> <p>IMS fault pending indication = FALSE Boolean</p> <p>TPS validity flag = TRUE Boolean</p> <p>Hydraulic System Pressurized = TRUE Boolean</p> <p>Minimum output speed for RVT >= 0 RPM</p> <p>A OR B</p> <p>(A) Output speed enable >= 650 RPM</p> <p>(B) Accelerator Pedal enable >= 0.5005 Pct</p> <p>Common Enable Criteria</p> <p>Ignition Voltage Lo >= 9 Volts</p> <p>Ignition Voltage Hi <= 31.99 Volts</p> <p>Engine Speed Lo >= 500 RPM</p> <p>Engine Speed Hi <= 7500 RPM</p> <p>Engine Speed is within the allowable limits for >= 5 Sec</p> <p>Throttle Position Signal valid = TRUE Boolean</p> <p>HSD Enabled = TRUE Boolean</p> <p>Transmission Fluid Temperature >= 0 °C</p> <p>Input Speed Sensor fault = FALSE Boolean</p> <p>OutputSpeed Sensor fault = FALSE Boolean</p> <p>Default Gear Option is not present = TRUE</p>			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0205, P0101, P0206, P0102, P0207, P0103, P0208, P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		
Variable Bleed Solenoid (VBS)	P0797	Pressure Control (PC) Solenoid C Stuck On [C456] (Steady State)	<p><u>Fail Case 1</u></p> <p>Case: Steady State 1st</p> <p>Attained Gear slip >= 200 RPM</p> <p>If the Above is True for Time >= Refer to Table 4 in supporting documents</p> <p>Intrusive test: (CBR1 clutch exhausted)</p> <p>Gear Ratio <= 1.529052734</p> <p>Gear Ratio >= 1.328979492</p> <p>If the above parameters are true</p>	<p>Table Based Time Please Refer to Table 4 in supporting documents</p> <p>Enable Time (Sec)</p>			<p>>= 1 Fail Timer (Sec)</p> <p>>= 2 Fail Count in 1st Gear or</p> <p>>= 3 Total Fail Counts</p>	One Trip
			<p><u>Fail Case 2</u></p> <p>Case Steady State 2nd</p>					

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Max Delta Output Speed Hysteresis	>=	Table Based value Please Refer to Table 17 in supporting documents rpm/sec			
			Min Delta Output Speed Hysteresis	>=	Table Based value Please Refer to Table 18 in supporting documents rpm/sec			
			If the Above is True for Time	>=	Table Based Time Please Refer to Table 19 in supporting documents Sec			
			Intrusive test (CB26 clutch exhausted)					
			Gear Ratio	<=	1.529052734			
			Gear Ratio	>=	1.328979492			
			If the above parameters are true					
			<u>Fail Case 3</u> Case Steady State 3rd					
			Max Delta Output Speed Hysteresis	>=	Table Based value Please Refer to Table 17 in supporting documents rpm/sec			
							>= 1	Fail Timer (Sec)
							>= 2	Fail Count in 2nd Gear or Total fail counts
							>= 3	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Min Delta Output Speed Hysteresis	>=	Table Based value Please Refer to Table 18 in supporting documents rpm/sec			
			If the Above is True for Time	>=	Table Based Time Please Refer to Table 19 in supporting documents Sec			
			Intrusive test: (C35R clutch exhausted)					
			Gear Ratio	<=	1.529052734			
			Gear Ratio	>=	1.328979492			
			If the above parameters are true				>= 1	Fail Timer (Sec)
							>= 2	Fail Count in 3rd Gear
							OR	
							>= 3	Total Fail Counts
						PRNDL State defaulted = FALSE Boolean		
						inhibit RVT = FALSE Boolean		
						IMS fault pending indication = FALSE Boolean		
						output speed >= 0 RPM		
						TPS validity flag = TRUE Boolean		
						HSD Enabled = TRUE Boolean		
						Hydraulic_System_Pressurized = TRUE Boolean		
						Minimum output speed for RVT >= 0 Nm		
						A OR B		
						(A) Output speed enable >= 650 Nm		
						(B) Accelerator Pedal enable >= 0.5005 Nm		
						Ignition Voltage Lo >= 9 Volts		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.	
					Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 500 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for if Attained Gear=1st FW Accelerator Pedal enable >= 5 Sec if Attained Gear=1st FW Engine Torque Enable >= 8.0002 Pct if Attained Gear=1st FW Engine Torque Enable >= 50 Nm if Attained Gear=1st FW Engine Torque Enable <= 1492 Nm Transmission Fluid Temperature >= 0 °C Input Speed Sensor fault = FALSE Boolean Output Speed Sensor fault = FALSE Boolean Default Gear Option is not present = TRUE				
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E			
Variable Bleed Solenoid (VBS)	P0797	Pressure Control (PC) Solenoid C Stuck On [C456] (Dynamic)	Primary Offgoing Clutch is exhausted (See Table 11 in Supporting Documents for Exhaust Delay Timers) Primary Oncoming Clutch Pressure Command Status	= TRUE Boolean = Maximum pressurized				One Trip	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.	
			Primary Offgoing Clutch Pressure Command Status =	Clutch exhaust command					
			Range Shift Status ≠	Initial Clutch Control					
			Attained Gear Slip ≤	40 RPM					
			If the above conditions are true increment appropriate Fail 1 Timers Below:						
			fail timer 1 (4-1 shifting with throttle) ≥	0.700195313	Fail Time (Sec)				
			fail timer 1 (4-1 shifting without throttle) ≥	0.900390625	Fail Time (Sec)				
			fail timer 1 (4-2 shifting with throttle) ≥	0.700195313	Fail Time (Sec)				
			fail timer 1 (4-2 shifting without throttle) ≥	0.900390625	Fail Time (Sec)				
			fail timer 1 (4-3 shifting with throttle) ≥	0.700195313	Fail Time (Sec)				
			fail timer 1 (4-3 shifting without throttle) ≥	0.900390625	Fail Time (Sec)				
			fail timer 1 (5-3 shifting with throttle) ≥	0.700195313	Fail Time (Sec)				
			fail timer 1 (5-3 shifting without throttle) ≥	0.900390625	Fail Time (Sec)				
			fail timer 1 (6-2 shifting with throttle) ≥	0.700195313	Fail Time (Sec)				
			fail timer 1 (6-2 shifting without throttle) ≥	0.900390625	Fail Time (Sec)				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			<p>If Attained Gear Slip is Less than Above Call Increment Fail Timers</p> <p>If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter</p> <p>4th gear fail counter</p> <p>5th gear fail counter</p> <p>6th gear fail counter</p> <p>Total fail counter</p>				<p>Total Fail Time = (Fail 1 + Fail 2) See Enable Timers for Fail Timer 1, and Reference Supporting Table 15 for Fail Timer 2</p> <p>Fail Counter From 4th Gear OR Fail Counter From 5th Gear OR Fail Counter From 6th Gear OR Total Fail Counter</p>	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Trans oil temperature > 0 °C Input Speed Sensor fault = FALSE Boolean Output Speed Sensor fault = FALSE Boolean Command / Attained Gear ≠ 1st Boolean High Side Driver ON = TRUE Boolean output speed limit for TUT >= 200 RPM input speed limit for TUT >= 200 RPM TUT Enable temperature >= 0 °C PRNDL state defaulted = FALSE Boolean IMS Fault Pending = FALSE Boolean Service Fast Learn Mode = FALSE Boolean HSD Enabled = TRUE Boolean			
					Disable MIL not Illuminated for DTC's: Conditions:	TCM: P0716, ECM: P0205, P0717, P0101, P0206, P0722, P0102, P0207, P0723, P0103, P0208, P182E P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		
Tap Up Tap Down Switch (TUTD)	P0815	Upshift Switch Circuit	<u>Fail Case 1</u> Tap Up Switch Stuck in the Up Position in Range 1 Enabled Tap Up Switch Stuck in the Up Position in Range 2 Enabled Tap Up Switch Stuck in the Up Position in Range 3 Enabled Tap Up Switch Stuck in the Up Position in Range 4 Enabled	= 0 Boolean				Special No Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Tap Up Switch Stuck in the Up Position in Range 5 Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 6 Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Neutral Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Park Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Reverse Enabled	= 0 Boolean				
			Tap Up Switch ON	= TRUE Boolean			>= 1 Fail Time	
			<u>Fail Case 2</u> Tap Up Switch Stuck in the Up Position in Range 1 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 2 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 3 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 4 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 5 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Range 6 Enabled	= 1 Boolean				
			Tap Up Switch Stuck in the Up Position in Neutral Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Park Enabled	= 0 Boolean				
			Tap Up Switch Stuck in the Up Position in Reverse Enabled	= 0 Boolean				
			Tap Up Switch ON	= TRUE Boolean				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			NOTE: Both Failcase 1 and Failcase 2 Must Be Met				>= 600 Fail Time (Sec)	
					Time Since Last Range Change	>= 1 Enable Time (Sec)		
					Ignition Voltage Lo	>= 9 Volts		
					Ignition Voltage Hi	<= 31.99 Volts		
					Engine Speed Lo	>= 500 RPM		
					Engine Speed Hi	<= 7500 RPM		
					Engine Speed is within the allowable limits for	>= 5 Sec		
					P0815 Status is	Test Failed This Key On or Fault Active		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0816, P0826, P182E, P1876, P1877, P1915, P1761 ECM: None		
Tap Up Tap Down Switch (TUTD)	P0816	Downshift Switch Circuit	<u>Fail Case 1</u> Tap Down Switch Stuck in the Down Position in Range 1 Enabled	= 0 Boolean				Special No Trip
			Tap Down Switch Stuck in the Down Position in Range 2 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 3 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 4 Enabled	= 0 Boolean				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Tap Down Switch Stuck in the Down Position in Range 5 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 6 Enabled	= 0 Boolean				
			Tap Down Switch Stuck in the Down Position in Range Neutral Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range Park Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range Reverse Enabled	= 0 Boolean				
			Tap Down Switch ON	= TRUE Boolean			>= 1 sec	
			<u>Fail Case 2</u> Tap Down Switch Stuck in the Down Position in Range 1 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 2 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 3 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 4 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 5 Enabled	= 1 Boolean				
			Tap Down Switch Stuck in the Down Position in Range 6 Enabled	= 1 Boolean				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Tap Down Switch Stuck in the Down Position in Neutral Enabled = 0 Boolean Tap Down Switch Stuck in the Down Position in Park Enabled = 0 Boolean Tap Down Switch Stuck in the Down Position in Reverse Enabled = 0 Boolean Tap Down Switch ON = TRUE Boolean NOTE: Both Failcase 1 and Failcase 2 Must Be Met				>= 600 sec	
					Time Since Last Range Change >= 1 Time (Sec) Ignition Voltage Low >= 9 Volts Ignition Voltage High <= 31.99 Volts Engine Speed Low >= 500 RPM Engine Speed High <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec P0816 Status is ≠ Test Failed This Key On or Fault Active	Disable Conditions: MIL not Illuminated for DTC's: TCM: P0815, P0826, P182E, P1876, P1877, P1915, P1761 ECM: None		
Tap Up Tap Down Switch (TUTD)	P0826	Up and Down Shift Switch Circuit	TUTD Circuit Reads Invalid Voltage	= TRUE Boolean			>= 60 Fail Time (Sec)	Special No Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 500 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec P0826 Status is ≠ Key On or Fault Active Disable Conditions: MIL not Illuminated for DTC's: TCM: P1761 ECM: None			
Transmission Fluid Pressure Switch	P0872	Transmission Fluid Pressure (TFP) Sensor C Circuit Low Voltage	CB26 Hydraulic pressure	<= 50 KPa				Special No Trip
			Hydraulic Delay Timer (Table Based)	>= See Table 8 for Delay Timer Cal Sec			>= 18 Fail Counts	
			Check for Switch to be in Exhausted Position after delay, If so then Increment Fail Counter					
			Note: Subsequent fail counts require CB26 pressure above this value to re-enable fail logic. Results in one fail count per clutch transition	> 50 Kpa				
					Transmission Fluid Temperature Lo >= 0 °C Transmission Fluid Temperature Hi <= 110 °C Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 500 RPM			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Engine Speed Hi Engine Speed is within the allowable limits for Default Gear Action High Side Driver ON RVT Status Hydraulic Pressure Available Engine Speed Min	<= 7500 RPM >= 5 Sec = FALSE = TRUE = Normal = TRUE >= 1100 RPM		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0742, P0711, P0756, P0712, P0757, P0713, P0973, P0716, P0974, P0717, P0976, P0722, P0977, P0723, P1915, P0751, P182E ECM: None		
Transmission Fluid Pressure Switch	P0873	Transmission Fluid Pressure (TFP) Sensor C Circuit High Voltage	CB26 Hydraulic Pressure Hydraulic Delay Timer (Table Based) Check for Switch to be in Pressurized Position after delay, If so then Increment Fail Counter	>= 700 KPa >= See Table 8 for Delay Timer Cal Sec			>= 20 Fail Counts	Special No Trip
			Note: Subsequent fail counts require CB26 pressure below this value to re-enable fail logic. Results in one fail count per clutch transition	< 700 kpa				
					Transmission Fluid Temperature Lo Transmission Fluid Temperature Hi Ignition Voltage Lo	>= 0 °C <= 110 °C >= 9 Volts		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 500 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Default Gear Action = FALSE High Side Driver ON = TRUE RVT Status = Normal Hydraulic Pressure Available = TRUE Engine Speed Min >= 1100 RPM Disable MIL not Illuminated for DTC's: Conditions:	TCM: P0742, P0711, P0756, P0712, P0757, P0713, P0973, P0716, P0974, P0717, P0976, P0722, P0977, P0723, P1915, P0751, P182E ECM: None		
Transmission Fluid Pressure Switch	P0877	Transmission Fluid Pressure (TFP) Sensor D Circuit Low Voltage	C1234 Hydraulic pressure Hydraulic Delay Timer (Table Based) Check for Switch to be in Exhausted Position after delay, If so then Increment Fail Counter Note: Subsequent fail counts require C1234 pressure above this value to re-enable fail logic. Results in one fail count per clutch transition	<= 50 KPa >= See Table 6 for Delay Timer Cal Sec > 50 kpa			>= 5 Fail Counts	Special No Trip
					Transmission Fluid Temperature Lo >= 0 °C Transmission Fluid Temperature Hi <= 110 °C			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Engine Speed Lo >= 500 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Default Gear Action = FALSE High Side Driver ON = TRUE RVT Status = Normal Hydraulic Pressure Available = TRUE Engine Speed Min >= 1100 RPM Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0742, P0711, P0756, P0712, P0757, P0713, P0973, P0716, P0974, P0717, P0976, P0722, P0977, P0723, P1915, P0751, P182E ECM: None		
Transmission Fluid Pressure Switch	P0878	Transmission Fluid Pressure (TFP) Sensor D Circuit High Voltage	C1234 Hydraulic pressure Hydraulic Delay Timer (Table Based) Check for Switch to be in Pressurized Position after delay, If so then Increment Fail Counter	>= 700 KPa >= See Table 6 for Delay Timer Cal Sec			>= 8 Fail Counts	Special No Trip
			Note: Subsequent fail counts require C1234 pressure below this value to re-enable fail logic. Results in one fail count per clutch transition	< 700 Kpa				
					Transmission Fluid Temperature Lo	>= 0 °C		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Transmission Fluid Temperature Hi Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for Default Gear Action High Side Driver ON RVT Status Hydraulic Pressure Available Engine Speed Min	<= 110 °C >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec = FALSE = TRUE = Normal = TRUE >= 1100 RPM		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0742, P0711, P0756, P0712, P0757, P0713, P0973, P0716, P0974, P0717, P0976, P0722, P0977, P0723, P1915, P0751, P182E ECM: None		
Variable Bleed Solenoid (VBS)	P0962	Pressure Control (PC) Solenoid A Control Circuit Low Voltage	The HWIO reports an low voltage (ground short) error flag	= TRUE Boolean			Fail Time (Sec) >= 0.3 out of 0.375 Sample Time (Sec)	One Trip
					Ignition Voltage Ignition Voltage Engine Speed Engine Speed Engine Speed is within the allowable limits for	>= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: None ECM: None		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
Variable Bleed Solenoid (VBS)	P0963	Pressure Control (PC) Solenoid A Control Circuit High Voltage	The HWIO reports an high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	Two Trips
					Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Disable Conditions: MIL not Illuminated for DTC's: TCM: None ECM: None			
Variable Bleed Solenoid (VBS)	P0966	Pressure Control (PC) Solenoid B Control Circuit Low Voltage	The HWIO reports an low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Test Failed This P0966 Status is not = Key On or Fault Active Disable Conditions: MIL not Illuminated for DTC's: TCM: None ECM: None			
Variable Bleed Solenoid (VBS)	P0967	Pressure Control (PC) Solenoid B Control Circuit High Voltage	The HWIO reports an high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec)	One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
							out of 0.375 Sample Time (Sec)	
					Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Test Failed This P0967 Status is not = Key On or Fault Active Disable Conditions: MIL not Illuminated for DTC's: TCM: None ECM: None			
Variable Bleed Solenoid (VBS)	P0970	Pressure Control (PC) Solenoid C Control Circuit Low Voltage	The HWIO reports an low voltage (ground short) error flag =	TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					P0970 Status is not = Key On or Fault Active Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Disable Conditions: MIL not Illuminated for DTC's: TCM: None ECM: None			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
Variable Bleed Solenoid (VBS)	P0971	Pressure Control (PC) Solenoid C Control Circuit High Voltage	The HWIO reports an high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
						Test Failed This = Key On or Fault Active Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Disable MIL not Illuminated for DTC's: Conditions: TCM: None ECM: None		
Shift Solenoid	P0973	Shift Solenoid A Control Circuit Low	The HWIO reports an low voltage (ground short) error flag	= TRUE Boolean			>= 1.2 Fail Time (Sec) out of 1.5 Sample Time (Sec)	One Trip
						Test Failed This = Key On or Fault Active Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Disable Conditions: MIL not illuminated for DTC's:	TCM: None ECM: None		
Shift Solenoid	P0974	Shift Solenoid A Control Circuit High	The HWIO reports an high voltage (open or power short) error flag	= TRUE Boolean			>= 1.2 Fail Time (Sec) out of 1.5 Sample Time (Sec)	Two Trips
					P0974 Status is not	= Key On or Fault Active	Test Failed This	
					Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec			
					Disable Conditions: MIL not illuminated for DTC's:	TCM: None ECM: None		
Transmission Fluid Pressure Switch	P0989	Transmission Fluid Pressure (TFP) Sensor E Circuit Low Voltage	CBR1/C456 Hydraulic pressure	<= 50 Kpa				
			Hydraulic Delay Timer (Table Based)	>= See Table 9 for Delay Timer Cal Sec				>= 18 Fail Counts
			Check for Switch to be in Exhausted Position after delay. If so then Increment Fail Counter					
			Note: Subsequent fail counts require C35R pressure above this value to re-enable fail logic. Results in one fail count per clutch transition	> 50 kpa				Special No Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Transmission Fluid Temperature Lo Transmission Fluid Temperature Hi Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for Default Gear Action High Side Driver ON RVT Status Hydraulic Pressure Available Engine Speed Min	>= 0 °C <= 110 °C >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec = FALSE = TRUE = Normal = TRUE >= 1100 RPM		
					Disable Conditions:	MIL not Illuminated for DTC's:		
						TCM: P0742, P0711, P0756, P0712, P0757, P0713, P0973, P0716, P0974, P0717, P0976, P0722, P0977, P0723, P1915, P0751, P182E ECM: None		
Transmission Fluid Pressure Switch	P0990	Transmission Fluid Pressure (TFP) Sensor E Circuit High Voltage	CBR1/C456 Hydraulic pressure Hydraulic Delay Timer (Table Based) Check for Switch to be in Pressurized Position after delay, If so then Increment Fail Counter	>= 700 Kpa >= See Table 9 for Delay Timer Cal Sec			>= 15 Fail Counts	Special No Trip
			Note: Subsequent fail counts require C35R pressure above this value to re-enable fail logic. Results in one fail count per clutch transition	< 700 kpa				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Transmission Fluid Temperature Lo Transmission Fluid Temperature Hi Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for Default Gear Action High Side Driver ON RVT Status Hydraulic Pressure Available Engine Speed Min	>= 0 °C <= 110 °C >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec = FALSE = TRUE = Normal = TRUE >= 1100 RPM		
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0742, P0711, P0756, P0712, P0757, P0713, P0973, P0716, P0974, P0717, P0976, P0722, P0977, P0723, P1915, P0751, P182E ECM: None		
Mode 2 Multiplex Valve	P1751	Shift valve 1 performance	Attained Gear Slip is If Slip is Greater than the Above Cal Increment Fail Counter & Sample Counter	>= 100 RPM			>= 5 Fail Counts Out of 5 Sample Counts	Two Trips
					Once this evaluation is complete the system will allow the valve to get back into position by delaying the next test for M2 Solenoid is Commanded On	= 1 Seconds = TRUE Boolean		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Current Gear ≠ 2nd Gear	≠ 2nd Gear		
					Calculated line pressure is	>= 1200 kPa		
					The test can begin when the M2 valve is verified to be in place because absolute value of attained gear slip and commanded gear slip is	<= 110 RPM		
					Test is delayed by a calibrated amount of time to allow the M2 valve to get into position	= 0.5 Sec		
					Upshift is In Progress	= FALSE Boolean		
					Input Speed Sensor Signal Hysteresis High (enabled above this value)	>= 1200 RPM		
					Input Speed Sensor Signal Hysteresis Low (disabled below this value)	<= 900 RPM		
					The torque converter clutch has transition from Locked to Unlocked.	= TRUE Boolean		
					TCC Stuck On Enable Criteria:			
					Gear Ratio	<= 3.1672 Ratio		
					Gear Ratio	>= 0.6975 Ratio		
					Engine Speed High	<= 6500 RPM		
					Engine Speed Low	>= 500 RPM		
					Vehicle Speed High	<= 511 KPH		
					Vehicle Speed Low	>= 16 KPH		
					Stuck On During Upshift Enabled	= 0 Boolean		
					If Stuck On During Upshift is enabled (See Above), Engine Torque Must be	>= 55 Nm		
					Down Shift In Progress	= FALSE Boolean		
					Current Gear	≠ Gear Boolean		
						Locked		
					Engine Torque High	<= 1492 Nm		
					Engine Torque Low	>= 80 Nm		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Current Range Current Range Transmission Sump Temperature Transmission Sump Temperature Throttle Position Hyst High Throttle Position Hyst Low PTO Active Disable if in D1 and value true Disable if in D2 and value true Disable if in D3 and value true Disable if in D4 and value true Disable if in D5 and value true Disable if in MUMD and value true Disable if in TUTD and value true 4 Wheel Drive Active Air Purge Active Ignore Air Purge if value = true TCC Mode Common Enables: Ignition Voltage Ignition Voltage Vehicle Speed Engine Speed Engine Speed Engine Speed is within the allowable limits for Engine Torque Signal Valid Throttle Position Signal Valid P1751 Status is	≠ Neutral Range ≠ Reverse Range ≤ 130 °C ≥ 20 °C ≥ 20 Pct ≤ 2.9999 Pct = FALSE Boolean = 0 Boolean = 0 Boolean = 0 Boolean = 0 Boolean = 0 Boolean = 0 Boolean = 0 Boolean = FALSE Boolean = FALSE Boolean = 0 Boolean = OFF ≥ 9 V ≤ 31.99 V ≤ 511 KPH ≥ 500 RPM ≤ 7500 RPM ≥ 5 Sec = TRUE Boolean = TRUE Boolean ≠ Test Failed This Key On		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P0741, P0742, P2763, P2764 ECM: P0205, P0101, P0206, P0102, P0207, P0103, P0208, P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		
Internal Mode Switch (IMS)	P182E	Internal Mode Switch - Circuit A Low Reported as Internal Mode Switch-Invalid Range	<u>Fail Case 1</u> Current range = "Transitional 1" Range State Previous range != CeTRGR_e_PR NDL_Drive6 Range State Previous range != CeTRGR_e_PR NDL_Drive5 Range State Either the S1 or S3 Pressure Switch indicates "Pressure Present" = TRUE Boolean Engine Torque >= -50 Nm Engine Torque <= 8191.75 Nm If the above conditions are present Increment Fail Timer If Fail Timer has Expired then Increment Fail Counter				>= 0.225 seconds >= 15 Fail Counts	One Trip
			<u>Fail Case 2</u> Current range = "Transitional 1" Range State S3 Pressure Switch indicates "Exhausted" = TRUE Boolean Commanded Gear = 1st Locked Gear If the above conditions are present Increment Fail Timer				>= 0.225 seconds	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			If Fail Timer has Expired then Increment Fail Counter				>= 15 Fail Counts	
			<u>Fail Case 3</u> Current range = "Transitional 13"		Previous range	CeTR GR_e_L_Drive3 != PRND		
			Either the S1 or S3 Pressure Switch indicates "Pressure Present"	= TRUE Boolean	Previous range	CeTR GR_e_L_Drive2 != PRND		
			Engine Torque	>= -8192 Nm	IMS is 7 position configuration	= 0 Boolean		
			Engine Torque	<= 8191.75 Nm	If the "IMS 7 Position config" = 1 then the "previous range" criteria above must also be satisfied when the "current range" = "Transitional 13"			
			If the above conditions are present Increment Fail Timer				>= 0.225 Seconds	
			If Fail Timer has Expired then Increment Fail Counter				>= 15 Fail Counts	
			<u>Fail Case 4</u> Current range = "Transitional 2" or "Transitional 8"		Disable Fail Case 4 if last positive range was Drive 6 and current range is transitional 8			
			Either the S1 or S3 Pressure Switch indicates "Pressure Present"	= TRUE Boolean				
			Steady State Engine Torque	>= 20 Nm				
			Steady State Engine Torque	<= 8191.75 Nm				
			If the above conditions are present Increment Fail Timer				>= 0.225 Seconds	
			If the above Conditions have been met, Increment Fail Counter				>= 15 Fail Counts	
			<u>Fail Case 5</u> Current range = "Transitional 11"					
			Engine Torque	>= -50 Nm				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Either the S1 or S3 Pressure Switch indicates "Pressure Present" If the above conditions are present Increment Fail Timer If the above Conditions have been met, Increment Fail Counter	= TRUE Boolean			>= 0.225 Seconds >= 15 Fail Counts	
			<u>Fail Case 6</u> Current range or ECM Park/Neutral Message and Current Range and A Open Circuit (See Definition)	= "Illegal" = "Park/Neutral" Park, Neutral, Reverse, Transitional 8, or Transitional 11 ≠ = FALSE Boolean	A Open Circuit Definition (flag set false if the following conditions are met): Current Range or Last positive state or Previous transitional state and PRNDL Circuit A PRNDL Circuit B PRNDL Circuit C PRNDL Circuit P	≠ "Transitional 11" or ≠ Neutral or ≠ Transitional 8 and Illegal and = Open Circuit = Closed Circuit = Open Circuit = Open Circuit	>= 6.25 Seconds	
			<u>Fail Case 7</u> Current PRNDL State and	= PRNDL circuit ABCP = 1101				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Previous valid state = encoded value Range of ABCP =1111 Input Speed >= 150 RPM Reverse Trans Ratio <= 2.795898438 ratio Reverse Trans Ratio >= 3.149047852 ratio If the above Conditions are present, Increment Fail timer				>= 6.25 Seconds	
			P182E will report test fail when any of the above 7 fail cases are met			Ignition Voltage Lo >= 9 Volts Ignition Voltage Hi <= 31.99 Volts Vehicle Speed Lo <= 511 KPH Engine Speed Lo >= 500 RPM Engine Speed Hi <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Engine Torque Signal Valid = TRUE Boolean		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0722, P0723 ECM: P0205, P0101, P0206, P0102, P0207, P0103, P0208, P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		
Internal Mode Switch (IMS)	P1915	Internal Mode Switch Does Not Indicate Park/Neutral (P/N) During Start	PRNDL State is	≠ Park or Neutral Enumeration				One Trip
			The following events must occur Sequentially					

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Initial Engine speed	<= 50 RPM			>= 0.1 Enable Time (Sec)	
			Then Engine Speed Between Following Cals					
			Engine Speed Lo Hist	>= 50 RPM				
			Engine Speed Hi Hist	<= 480 RPM			>= 0.0688 Enable Time (Sec)	
			Then Final Engine Speed	>= 500 RPM				
			Final Transmission Input Speed	>= 100 RPM			>= 1.25 Fail Time	
					DTC has Ran this Key Cycle?	= FALSE Boolean		
					Ignition Voltage Lo	>= 6 V		
					Ignition Voltage Hi	<= 31.99 V		
					Ignition Voltage Hyst High (enables above this value)	>= 6 V		
					Ignition Voltage Hyst Low (disabled below this value)	<= 2 V		
					Transmission Output Speed	<= 90 rpm		
					P1915 Status is	≠ Key On or Fault Active		
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0722, P0723 ECM: None		
Transmission Control Module (TCM)	P2534	Ignition Switch Run/Start Position Circuit Low	Run crank active (based on voltage thresholds below) Ignition Voltage High Hyst (run crank goes true when above this value)	= FALSE 6 Volts			>= 280 Fail Counts (25ms loop)	One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Ignition Voltage Low Hyst (run crank goes false when below this value)	2 Volts			Out of 280 Sample Counts (25ms loop)	
					Disable Conditions:	Normal CAN Comm Enabled = TRUE Boolean ECM run/crank active status = TRUE Boolean MIL not Illuminated for DTC's: TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2714	Pressure Control (PC) Solenoid D Stuck Off [CB26]	<p><u>Fail Case 1</u> Case: Steady State 2nd Gear</p> <p>Gear slip >= 200 RPM</p> <p>Intrusive test: commanded 3rd gear</p> <p>If attained Gear = 3rd for Time >= Table Based Time Please see Table 2 in Supporting Documents</p> <p>If Above Conditions have been met</p> <p>Increment 2nd gear fail count</p> <p>and CB26 Fail Count</p> <p><u>Fail Case 2</u> Case: Steady State 6th Gear</p> <p>Gear slip >= 200 RPM</p>				<p>Please See Table 5 Neutral For Timer (Sec) Time Cal</p> <p>>= 3 2nd Gear Fail Count or CB26 Fail Count</p> <p>>= 14</p> <p>Please See Table 5 Neutral For Timer (Sec) Time Cal</p>	One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Intrusive test commanded 5th gear If attained Gear = 5th For Time >= If Above Conditions have been met, Increment 5th gear fail counter and CB26 Fail Count	Table Based Time Please see Table 2 in Supporting Documents Enable Time (Sec)			5th Gear Fail Count or CB26 Fail Count >= 3 >= 14	
					PRNDL State defaulted inhibit RVT IMS fault pending indication TPS validity flag Hydraulic System Pressurized Minimum output speed for RVT A OR B (A) Output speed enable (B) Accelerator Pedal enable Common Enable Criteria Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for Throttle Position Signal valid HSD Enabled Transmission Fluid Temperature Input Speed Sensor fault Output Speed Sensor fault Default Gear Option is not present	= FALSE Boolean = FALSE Boolean = FALSE Boolean = TRUE Boolean = TRUE Boolean >= 0 RPM >= 650 RPM >= 0.5005 Pct >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec = TRUE Boolean = TRUE Boolean >= 0 °C = FALSE Boolean = FALSE Boolean = TRUE		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Disable Conditions:	MIL not illuminated for DTC's: TCM: P0716, P0717, P0722, P0723, P182E ECM: P0205, P0101, P0206, P0102, P0207, P0103, P0208, P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E		
Variable Bleed Solenoid (VBS)	P2715	Pressure Control (PC) Solenoid D Stuck On [CB26] (Dynamic)	<p>Primary Offgoing Clutch is exhausted (See Table 13 in Supporting Documents for Exhaust Delay Timers)</p> <p>Primary Oncoming Clutch Pressure Command Status = Maximum pressurized</p> <p>Primary Offgoing Clutch Pressure Command Status = Clutch exhaust command</p> <p>Range Shift Status ≠ Initial Clutch Control</p> <p>Attained Gear Slip ≤ 40 RPM</p> <p>If above conditions are true, increment appropriate Fail 1 Timers</p> <p>Below:</p> <p>fail timer 1 (2-1 shifting with throttle) ≥ 0.700195313 Fail Time (Sec)</p> <p>fail timer 1 (2-1 shifting without throttle) ≥ 0.900390625 Fail Time (Sec)</p> <p>fail timer 1 (2-3 shifting with throttle) ≥ 0.700195313 Fail Time (Sec)</p> <p>fail timer 1 (2-3 shifting without throttle) ≥ 0.900390625 Fail Time (Sec)</p>					One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			fail timer 1 (2-4 shifting with throttle)	>= 0.700195313	Fail Time (Sec)			
			fail timer 1 (2-4 shifting without throttle)	>= 0.900390625	Fail Time (Sec)			
			fail timer 1 (6-4 shifting with throttle)	>= 0.700195313	Fail Time (Sec)			
			fail timer 1 (6-4 shifting without throttle)	>= 0.900390625	Fail Time (Sec)			
			fail timer 1 (6-5 shifting with throttle)	>= 0.700195313	Fail Time (Sec)			
			fail timer 1 (6-5 shifting without throttle)	>= 0.900390625	Fail Time (Sec)			
			If Attained Gear Slip is Less than Above Call Increment Fail Timers				Total Fail Time = (Fail 1 + Fail 2) See Enable Timers for Fail Timer 1, and Reference Supporting Table 15 for Fail Timer 2	
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter					
			2nd gear fail counter				>= 3	Fail Counter From 2nd Gear

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.	
			6th gear fail counter				OR Fail Counter >= 3 From 6th Gear OR Total Fail Counter >= 5		
			total fail counter						
					Trans oil temperature Input Speed Sensor fault Output Speed Sensor fault Command / Attained Gear High Side Driver ON output speed limit for TUT input speed limit for TUT TUT Enable temperature PRNDL state defaulted IMS Fault Pending Service Fast Learn Mode HSD Enabled	> 0 °C = FALSE Boolean = FALSE Boolean ≠ 1st Boolean = TRUE Boolean >= 200 RPM >= 200 RPM >= 0 °C = FALSE Boolean = FALSE Boolean = FALSE Boolean = TRUE Boolean			
					Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0205, P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2715	Pressure Control (PC) Solenoid D Stuck On [CB26] (Steady State)	Fail Case 1 Case: Steady State 1st Attained Gear slip	>= 200 RPM				One Trip	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			<p>If the Above is True for Time</p> <p>Intrusive test: (CBR1 clutch exhausted)</p> <p>Gear Ratio</p> <p>Gear Ratio</p> <p>If the above parameters are true</p>	<p>Table Based Time Please Enable Time (Sec)</p> <p>>= Refer to Table 4 in supporting documents</p> <p><= 3.112670898</p> <p>>= 2.705322266</p>			<p>>= 1 Fail Timer (Sec)</p> <p>>= 2 Fail Count in 1st Gear or Total Fail Counts</p> <p>>= 3</p>	
			<p><u>Fail Case 2</u> Case: Steady State 3rd Gear</p> <p>Max Delta Output Speed Hysteresis</p> <p>Min Delta Output Speed Hysteresis</p> <p>If the Above is True for Time</p> <p>Intrusive test: (C35R clutch exhausted)</p> <p>Gear Ratio</p>	<p>Table Based value Please Refer to Table 17 in supporting documents</p> <p>rpm/sec</p> <p>Table Based value Please Refer to Table 18 in supporting documents</p> <p>rpm/sec</p> <p>Table Based Time Please Refer to Table 19 in supporting documents</p> <p>Sec</p> <p><= 3.112670898</p>				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			Gear Ratio If the above parameters are true	>= 2.705322266			>= 1 Fail Timer (Sec) >= 2 Fail Count in 3rd Gear or >= 3 Total Fail Counts	
			<u>Fail Case 3</u> Case: Steady State 4rd Gear Max Delta Output Speed Hysteresis Min Delta Output Speed Hysteresis If the Above is True for Time Intrusive test: (C1234 clutch exhausted) Gear Ratio Gear Ratio If the above parameters are true	Table Based value Please Refer to Table 17 in supporting documents rpm/sec Table Based value Please Refer to Table 18 in supporting documents rpm/sec Table Based Time Please Refer to Table 19 in supporting documents Sec <= 0.798217773 >= 0.693725586			>= 1 Fail Timer (Sec) >= 2 Fail Count in 4th Gear	

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
							or Total Fail Counts >= 3	
			<p><u>Fail Case 4</u> Case: Steady State 5th Gear</p> <p>Max Delta Output Speed Hysteresis</p> <p>Min Delta Output Speed Hysteresis</p> <p>If the Above is True for Time</p> <p>Intrusive test: (C35R clutch exhausted)</p> <p>Gear Ratio</p> <p>Gear Ratio</p> <p>If the above parameters are true</p>	<p>Table Based value Please Refer to Table rpm/sec 17 in supporting documents</p> <p>Table Based value Please Refer to Table rpm/sec 18 in supporting documents</p> <p>Table Based Time Please Refer to Table Sec 19 in supporting documents</p> <p><= 0.798217773</p> <p>>= 0.693725586</p>			<p>= 1 Fail Timer (Sec)</p> <p>= 2 Fail Count in 5th Gear</p> <p>or</p> <p>= 3 Total Fail Counts</p>	
					<p>PRNDL State defaulted</p> <p>inhibit RVT</p> <p>IMS fault pending indication</p> <p>output speed</p>	<p>= FALSE Boolean</p> <p>= FALSE Boolean</p> <p>= FALSE Boolean</p> <p>>= 0 RPM</p>		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.	
					TPS validity flag HSD Enabled Hydraulic_System_Pressurized Minimum output speed for RVT A OR B (A) Output speed enable (B) Accelerator Pedal enable Ignition Voltage Lo Ignition Voltage Hi Engine Speed Lo Engine Speed Hi Engine Speed is within the allowable limits for if Attained Gear=1st FW Accelerator Pedal enable if Attained Gear=1st FW Engine Torque Enable if Attained Gear=1st FW Engine Torque Enable Transmission Fluid Temperature Input Speed Sensor fault Output Speed Sensor fault Default Gear Option is not present	= TRUE Boolean = TRUE Boolean = TRUE Boolean >= 0 Nm >= 650 Nm >= 0.5005 Nm >= 9 Volts <= 31.99 Volts >= 500 RPM <= 7500 RPM >= 5 Sec >= 8.0002 Pct >= 50 Nm <= 1492 Nm >= 0 °C = FALSE Boolean = FALSE Boolean = TRUE			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E ECM: P0205, P0101, P0206, P0102, P0207, P0103, P0208, P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204, P042E			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
Variable Bleed Solenoid (VBS)	P2720	Pressure Control (PC) Solenoid D Control Circuit Low	The HWIO reports an low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
						P2770 Status is not = Test Failed This or Fault Active Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec Disable MIL not Illuminated for DTC's: TCM: None Conditions: ECM: None		
Variable Bleed Solenoid (VBS)	P2721	Pressure Control (PC) Solenoid D Control Circuit High	The HWIO reports an high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
						P2721 Status is not = Test Failed This or Fault Active Ignition Voltage >= 9 Volts Ignition Voltage <= 31.99 Volts Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Disable MIL not illuminated for DTC's: Conditions:	TCM: None ECM: None		
Variable Bleed Solenoid (VBS)	P2723	Pressure Control (PC) Solenoid E Stuck Off	Fail Case 1 Case: Steady State 1st Gear	Gear slip >= 200 RPM	Table based Timer, Please See Table 3 in Supporting Documents Enable Time (Sec)		Please See Table 5 Neutral For Timer (Sec) Neutral Time Cal 1st Gear Fail Count or C1234 Clutch Fail Count => 2 => 14	One Trip
			Fail Case 2 Case: Steady State 2nd Gear	Gear slip >= 200 RPM				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			If Above Conditions have been met, Increment 2nd gear fail counter				>= 2 2nd Gear Fail Count or >= 14 C1234 Clutch Fail Count	
			and C1234 fail counter					
			Fail Case 3 Case: Steady State 3rd Gear					
			Gear slip	>= 200 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	
			Intrusive test: commanded 4th gear					
			If attained Gear ≠ 4th for time	>= Table based Timer, Please See Table 3 in Supporting Documents Enable Time (Sec)				
			If Above Conditions have been met, Increment 3rd gear fail counter				>= 2 3rd Gear Fail Count or >= 14 C1234 Clutch Fail Count	
			and C1234 fail counter					
			Fail Case 4 Case: Steady State 4th Gear					
			Gear slip	>= 200 RPM			>= Please See Table 5 For Neutral Time Cal Neutral Timer (Sec)	
			Intrusive test: commanded 5th gear					

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			<p>If attained Gear = 5th For Time</p> <p>If Above Conditions have been met, Increment 4th gear fail counter</p> <p>and C1234 fail counter</p>	<p>Table based Timer, Please See Table 3 in Supporting Documents</p> <p>Enable Time (Sec)</p>			<p>>= 3 4th Gear Fail Count or C1234 Clutch Fail Count</p> <p>>= 14</p>	
					<p>PRNDL State defaulted = FALSE Boolean</p> <p>inhibit RVT = FALSE Boolean</p> <p>IMS fault pending indication = FALSE Boolean</p> <p>TPS validity flag = TRUE Boolean</p> <p>Hydraulic System Pressurized = TRUE Boolean</p> <p>Minimum output speed for RVT >= 0 RPM</p> <p>A OR B</p> <p>(A) Output speed enable >= 650 RPM</p> <p>(B) Accelerator Pedal enable >= 0.5005 Pct</p> <p>Common Enable Criteria</p> <p>Ignition Voltage Lo >= 9 Volts</p> <p>Ignition Voltage Hi <= 31.99 Volts</p> <p>Engine Speed Lo >= 500 RPM</p> <p>Engine Speed Hi <= 7500 RPM</p> <p>Engine Speed is within the allowable limits for >= 5 Sec</p> <p>Throttle Position Signal valid = TRUE Boolean</p> <p>HSD Enabled = TRUE Boolean</p> <p>Transmission Fluid Temperature >= 0 °C</p> <p>Input Speed Sensor fault = FALSE Boolean</p> <p>Output Speed Sensor fault = FALSE Boolean</p> <p>Default Gear Option is not present = TRUE</p>			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Disable Conditions: MIL not illuminated for DTC's:	TCM: P0716, ECM: P0205, P0717, P0101, P0206, P0722, P0102, P0207, P0723, P0103, P0208, P182E P0106, P0300, P0107, P0301, P0108, P0302, P0171, P0303, P0172, P0304, P0174, P0305, P0175, P0306, P0201, P0307, P0202, P0308, P0203, P0401, P0204 P042E		
Variable Bleed Solenoid (VBS)	P2724	Pressure Control (PC) Solenoid E Stuck On (Dynamic)	<p>Primary Offgoing Clutch is exhausted (See Table 10 in Supporting Documents for Exhaust Delay Timers)</p> <p>Primary Oncoming Clutch Pressure Command Status = Maximum pressurized</p> <p>Primary Offgoing Clutch Pressure Command Status = Clutch exhaust command</p> <p>Range Shift Status ≠ Initial Clutch Control</p> <p>Attained Gear Slip ≤ 40 RPM</p> <p>If the above conditions are true increment appropriate Fail 1 Timers Below:</p> <p>fail timer 1 (2-6 shifting with throttle) ≥ 0.700195313 sec</p> <p>fail timer 1 (2-6 shifting without throttle) ≥ 0.900390625 sec</p> <p>fail timer 1 (3-5 shifting with throttle) ≥ 0.700195313 sec</p> <p>fail timer 1 (3-5 shifting without throttle) ≥ 0.900390625 sec</p>					One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
			fail timer 1 (4-5 shifting with throttle)	>= 0.700195313 sec			Total Fail Time = (Fail 1 + Fail 2) See Enable Timers for Fail 1, and Reference Supporting Table 15 for Fail Timer 2	
			fail timer 1 (4-5 shifting without throttle)	>= 0.900390625 sec				
			fail timer 1 (4-6 shifting with throttle)	>= 0.700195313 sec				
			fail timer 1 (4-6 shifting without throttle)	>= 0.900390625 sec				
			If Attained Gear Slip is Less than Above Call Increment Fail Timers					
			If fail timer is greater than threshold increment corresponding gear fail counter and total fail counter					
			2nd gear fail counter				>= 3	Fail Counter From 2nd Gear
			3rd gear fail counter				>= 3	Fail Counter From 3rd Gear

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.	
			4th gear fail counter				Fail Counter From 4th Gear		
			total fail counter				Total Fail Counter		
					Trans oil temperature	> 0 °C			
					Input Speed Sensor fault	= FALSE Boolean			
					Output Speed Sensor fault	= FALSE Boolean			
					Command / Attained Gear	≠ 1st Boolean			
					High Side Driver ON	= TRUE Boolean			
					output speed limit for TUT	>= 200 RPM			
					input speed limit for TUT	>= 200 RPM			
					TUT Enable temperature	>= 0 °C			
					PRNDL state defaulted	= FALSE Boolean			
					IMS Fault Pending	= FALSE Boolean			
					Service Fast Learn Mode	= FALSE Boolean			
					HSD Enabled	= TRUE Boolean			
				Disable Conditions:	MIL not Illuminated for DTC's:	TCM: P0716, P0717, P0722, P0723, P182E	ECM: P0101, P0102, P0103, P0106, P0107, P0108, P0171, P0172, P0174, P0175, P0201, P0202, P0203, P0204,	P0205, P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E	
Variable Bleed Solenoid (VBS)	P2724	Pressure Control (PC) Solenoid E Stuck On (Steady State)	Fail Case 1 Case: 5th Gear	Table Based value Please Refer to Table 17 in supporting documents				One Trip	
			Max Delta Output Speed Hysteresis	>=	rpm/sec				

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Transmission Fluid Temperature Input Speed Sensor fault Output Speed Sensor fault Default Gear Option is not present Disable Conditions: MIL not Illuminated for DTC's:	>= 0 °C = FALSE Boolean = FALSE Boolean = TRUE TCM: P0205, P0716, P0717, P0722, P0723, P182E ECM: P0206, P0207, P0208, P0300, P0301, P0302, P0303, P0304, P0305, P0306, P0307, P0308, P0401, P042E		
Variable Bleed Solenoid (VBS)	P2729	Pressure Control (PC) Solenoid E Control Circuit Low	The HWIO reports an low voltage (ground short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
					P2729 Status is not Ignition Voltage Ignition Voltage Engine Speed Engine Speed Engine Speed is within the allowable limits for Disable Conditions: MIL not Illuminated for DTC's:	= Key On or Fault Active >= 9 Volt <= 31.99 Volt >= 500 RPM <= 7500 RPM >= 5 Sec TCM: None ECM: None		

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
Variable Bleed Solenoid (VBS)	P2730	Pressure Control (PC) Solenoid E Control Circuit High	The HWIO reports an high voltage (open or power short) error flag	= TRUE Boolean			>= 0.3 Fail Time (Sec) out of 0.375 Sample Time (Sec)	One Trip
Variable Bleed Solenoid (VBS)	P2763	Torque Converter Clutch Pressure High	The HWIO reports a low pressure/high voltage (open or power short)	= TRUE Boolean			>= 4.4 Fail Time (Sec) out of 5 Sample Time (Sec)	One Trip

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Disable Conditions: MIL not Illuminated for DTC's:	TCM: P0658, P0659 ECM: None		
Variable Bleed Solenoid (VBS)	P2764	Torque Converter Clutch Pressure Control Solenoid Control Circuit Low	The HWIO reports an high pressure/low voltage (ground short) error flag	=	TRUE Boolean		>= 4.4 MPH out of 5 MPH	Two Trips
						P2764 Status is not Ignition Voltage >= 9 Volt Ignition Voltage <= 31.99 Volt Engine Speed >= 500 RPM Engine Speed <= 7500 RPM Engine Speed is within the allowable limits for >= 5 Sec High Side Driver Enabled = TRUE Boolean Disable Conditions: MIL not Illuminated for DTC's: TCM: P0658, P0659 ECM: None		
Communication	U0073	Controller Area Network Bus Communication Error	CAN Hardware Circuitry Detects a Low Voltage Error	=	TRUE Boolean		>= 250 (12.25 ms loop)	One Trip
				Delay timer	>=	0.1125 sec	Out of 253 (12.25 ms loop)	
					Stabilization delay >= 3 sec Power Mode = Run			

COMPONENT/ SYSTEM	FAULT CODE	MONITOR STRATEGY DESCRIPTION	MALFUNCTION CRITERIA	THRESHOLD VALUE	SECONDARY PARAMETERS	ENABLE CONDITIONS	TIME REQUIRED	MIL ILLUM.
					Ignition Voltage Lo Ignition Voltage Hi Disable Conditions:	>= 9 Volt <= 31.99 Volt MIL not Illuminated for DTC's: TCM: None ECM: None		
Communication	U0100	Lost Communications with Engine Control System	Communication Message Invalid From ECM	= TRUE Boolean			>= 12 sec	One Trip
					Stabilization delay Power Mode Ignition Voltage Lo Ignition Voltage Hi Disable Conditions:	>= 3 sec = Run >= 9 Volt <= 31.99 Volt MIL not Illuminated for DTC's: TCM: U0073 ECM: None		

Supporting Documents

Table 1

	Units									Units
Axis	0	64	128	192	256	320	384	448	512	N*m
Curve	100	120	150	150	150	150	150	150	150	RPM

Table 2

	Units			
Axis	-0.00781	0	40	°C
Curve	409.5938	2	2	Sec

Table 3

	Units			
Axis	-0.00781	0	40	°C
Curve	409.5938	3.5	3.5	Sec

Table 4

	Units			
Axis	-0.00781	0	40	°C
Curve	409.5938	2	2	Sec

Table 5

	Units			
Axis	-0.00781	0	40	°C
Curve	409.5938	3	3	Sec

Table 6

	Units					
Axis	-40	-0.00781	40	80	120	°C
Curve	409	409	1.6	1.4	1.4	Sec

Table 7

	Units					
Axis	-40	-0.00781	40	80	120	°C
Curve	409	409	1.4	1.3	1.2	Sec

Table 8

Axis	-40	-0.00781	40	80	120	Units
Curve	409	409	1.6	1.5	1.4	°C Sec

Table 9

Axis	-40	-0.00781	40	80	120	Units
Curve	409	409	1.3	1.2	1.1	°C Sec

Table 10

Axis	-40	-20	0	30	110	Units
Curve	8.849609	3.75	1.30957	0.280273	0.280273	°C Sec

Table 11

Axis	-40	-20	0	30	110	Units
Curve	5	1.700195	0.400391	0.25	0.25	°C Sec

Table 12

Axis	-40	-20	0	30	110	Units
Curve	8	2.200195	0.700195	0.25	0.25	°C Sec

Table 13

Axis	-40	-20	0	30	110	Units
Curve	5.200195	1.599609	0.5	0.269531	0.160156	°C Sec

Table 14

Axis	-40	-20	0	30	110	Units
Curve	5	1.5	0.700195	0.25	0.25	°C Sec

Table 15

Axis	-40	-30	-20	-10	0	10	20	30	40	Units
Curve	0	0	0	0	0	0	0	0	0	RPM Sec

Table 16

Axis	-0.00781	0	40	Units
Curve	409.5938	1.5	1.5	°C Sec

Table 17

Axis	-0.00781	0	40	Units
Curve	8191.75	1676	1676	°C Unknown Unit

Table 18

Axis	-0.00781	0	40	Units
Curve	8191.75	1200	1200	°C Unknown Unit

Table 19

Axis	-0.00781	0	40	Units
Curve	0.4	0.35	0.3	°C Sec

Table 20

Axis	-40.1016	-40	-20	0	30	60	100	149	149.1016	Units
Curve	255.9961	50	45	40	34	25	20	20	255.9961	°C

Table 21

Axis	-40.1016	-40	-20	0	30	60	100	149	149.1016	Units
Curve	255.9961	50	45	40	34	25	20	20	255.9961	°C

Table 22

Axis	-40.1016	-40	-20	0	30	60	100	149	149.1016	Units
Curve	255.9961	10	8	8	8	8	8	8	255.9961	°C